

# Ducale Velour

Upholstery Leather

spinneybeck



**Ducale Velour is  
a soil-resistant,  
sueded leather**

Ducale Velour is a natural chromium tanned, aniline dyed, embossed, premium grain sueded, shrunken upholstery leather. The special retannage of Ducale Velour assists in perfecting the hand of this luxurious leather and prepares it for optimal dye penetration. Ducale Velour is dyed twice as the second bath deepens the color and further enriches the leather. The high quality dyes provide excellent lightfastness and allow a greater saturation and dye enrichment than ordinary upholstery leathers. The velvet-like face of Ducale Velour is protected by an impregnated soil-resistant treatment, which shields the surface without disturbing the suppleness and drape of this elegant leather.

<b>Product</b>	Ducale Velour (DV)
<b>Content</b>	European cowhide
<b>Origin</b>	Italy
<b>Hide Size</b>	50–55 sq ft (4.6–5.1 sq m)
<b>Thickness</b>	1.2–1.3 mm
<b>Weight</b>	3.0–3.25 oz / sq ft (915–992 g / sq m)
<b>Grain</b>	Full
<b>Grain Texture</b>	Embossed shrunken sueded
<b>Tannage</b>	Chrome
<b>Dye</b>	Aniline
<b>Finish</b>	Naked, soil resistant
<b>Primary Uses</b>	Upholstery, handrails, wall panels, architectural applications
<b>Industry</b>	Automotive, aviation, contract, hospitality, marine, residential
<b>Maintenance</b>	Smooth sueded leather can be maintained with reasonable care as liquids will bead allowing spillage to be blotted up immediately. Dry brush occasionally and general soiling may be removed with a suede cleaning block. Leather cleaners such as saddle soap or household cleaners that may contain harsh chemicals, alcohol or ink removers should never be used.
<b>Custom</b>	Custom colors not available
<b>Special Services</b>	Flame treatment and perforated available with an upcharge
<b>Variation</b>	Color variation of naked leathers may be more pronounced beyond the normal commercial range. A Cutting for Approval (CFA) is required for all orders.
<b>Colorfastness to Light</b>	Class 2–3
<b>Colorfastness to Crocking</b>	Class 2–3 (dry)
<b>Flammability</b>	ASTM E 84: Class B (flame treated) CAL 117: Pass CAL 133: Successfully used in CAL 133 applications with Firegard F187 fire backer material or equivalent (flame treated) Cigarette Ignition Resistance NFPA 260: Class 1
<b>Durability + Strength</b>	Abrasion ASTM D 7255: n/a Breaking Force ASTM D 2208: 350 lb Elongation ASTM D 2211: 30–50% at 50 lb Flex ASTM D 2097: n/a Tearing Strength ASTM D 4705: 40 lb

#### Standard Colors

