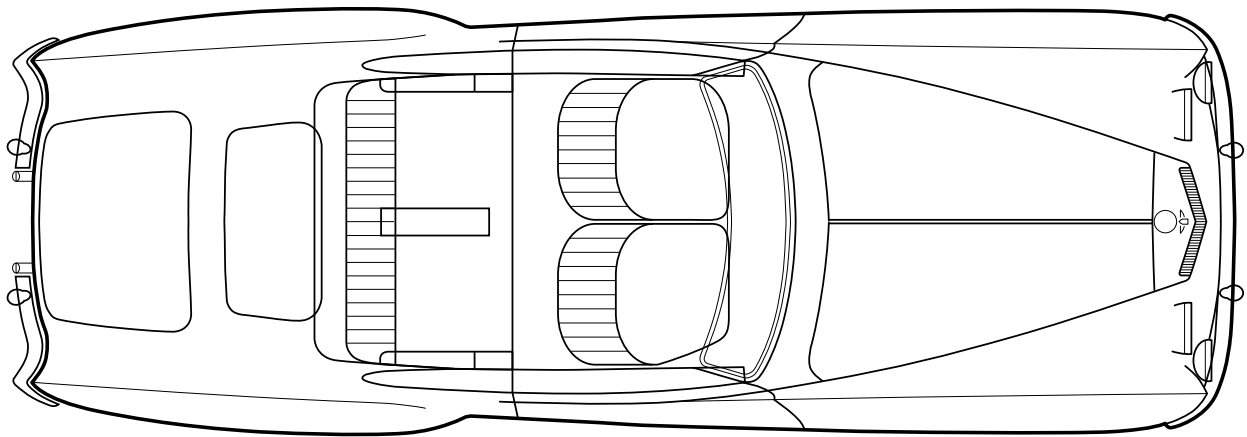


# Rolls-Royce and Bentley

Classic Car Upholstery Leather



spinneybeck



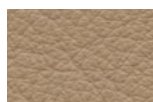
Working with Paul Wood of P&A Wood, Rolls-Royce, and Bentley Official Heritage Dealers, and also with Bob Smith of R&R Quality Trim, Spinneybeck has developed a selection of historically accurate leathers for the restoration of Rolls-Royce and Bentley models from 1946–1980. Based on accumulated historical data, every effort has been made to accurately duplicate the original colors and textures.

This collection uses Derby, which is made from the finest and clearest bovine material. The premium, select hides used to produce Derby are obtained exclusively from the Piedmont and Tuscany regions of northern Italy. The vegetable combination retannage creates the luxurious, raised grain texture and robust roundness of hand. This clear leather reveals its natural characteristics while retaining high performance, aging beautifully and producing a fine patina. The high quality dyes allow a greater saturation and dye enrichment than ordinary upholstery leathers. Derby features a breathable protective finish which is impregnated into the leather, becoming an integral part of the material and protects the surface while keeping the user cool.

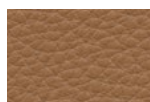
Spinneybeck supplies more than 700 colorways in over thirty families of full grain leather. Other popular automotive upholstery leathers include Forte, Sabrina, and Velluto Pelle, all of which may be perforated.

|                                  |  |
|----------------------------------|--|
| <b>Product</b>                   | Derby (DE)   |
| <b>Content</b>                   | European cowhide   |
| <b>Origin</b>                    | Italy  |
| <b>Hide Size</b>                 | 55–60 sq ft (5.1–5.6 sq m)   |
| <b>Thickness</b>                 | 1.4–1.6 mm   |
| <b>Weight</b>                    | 3.5–4.0 oz / sq ft (1068–1221 g / sq m)  |
| <b>Grain</b>                     | Full   |
| <b>Grain Texture</b>             | Raised   |
| <b>Tannage</b>                   | Combination  |
| <b>Dye</b>                       | Aniline  |
| <b>Finish</b>                    | Medium   |
| <b>Primary Uses</b>              | Upholstery, handrails, wall panels, architectural applications   |
| <b>Industry</b>                  | Automotive, aviation, contract, hospitality, marine, residential   |
| <b>Maintenance</b>               | Wipe with a cool, damp cloth. For tougher soiling, use a pH-balanced soap and rinse. Repeat, if needed. Occasional use of Spinneybeck Finished Leather Cleaner, Conditioner & Protector is recommended. Other leather cleaners such as saddle soap or household cleaners that may contain harsh chemicals, alcohol or ink removers should never be used.   |
| <b>Custom</b>                    | Custom colors available  |
| <b>Special Services</b>          | Flame treatment, perforated, and embossed available with an upcharge   |
| <b>Colorfastness to Light</b>    | Class 4  |
| <b>Colorfastness to Crocking</b> | Class 4 (dry), Class 3 (wet)   |
| <b>Flammability</b>              | ASTM E 84: Class A (flame treated)<br>Boston Fire Dept BFD IX-1: Pass (flame treated)<br>BS EN1021 (Part I and Part II): Pass<br>BS 5852 Crib 5 and Crib 7: Pass (flame treated)<br>CAL 117: Pass<br>CAL 133: Successfully used in CAL 133 applications with Firegard F187 fire backer material or equivalent (flame treated)<br>Cigarette Ignition Resistance NFPA 260: Class 1<br>FAR 25.853(a) 60 sec vertical burn, 12 sec vertical burn. Oil burner-fire block: Pass<br>IMO Resolution A.652 (16): Pass<br>IMO Resolution A.653(16) Part 2 and 5: Pass (flame treated)<br>NF P 95 512 1986 (Electric Burner Test): Class M1 (flame treated) |
| <b>Durability + Strength</b>     | Abrasion ASTM D 7255: n/a<br>Breaking Force ASTM D 2208: 250 lb<br>Breaking Force ASTM D 2208: 300 lb<br>Elongation ASTM D 2211: 30–50% at 50 lb<br>Flex ASTM D 2097: 70,000 flexes<br>Tearing Strength ASTM D 4705: 50 lb   |

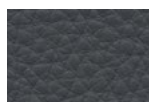
# Original Color Matches



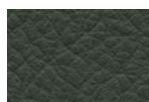
DE 0230



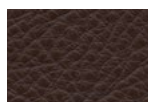
DE 0231



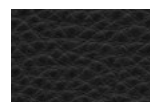
DE 0234



DE 0236



DE 0238



DE COAL

| VM Color Code | Spinneybeck Code | Rolls-Royce Silver Cloud |      |      |      |      | Bentley S Series |      |      |      |      |
|---------------|------------------|--------------------------|------|------|------|------|------------------|------|------|------|------|
|               |                  | 1955                     | 1956 | 1957 | 1958 | 1959 | 1955             | 1956 | 1957 | 1958 | 1959 |
| VM 3234       | DE 0230          | •                        | •    | •    | •    | •    | •                | •    | •    | •    | •    |
| VM 0846       | DE 0231          | •                        | •    | •    | •    | •    | •                | •    | •    | •    | •    |
| VM 3244       | DE 0234          | •                        | •    | •    | •    | •    | •                | •    | •    | •    | •    |
| VM 3124       | DE 0236          | •                        | •    | •    | •    | •    | •                | •    | •    | •    | •    |
| VM 0890       | DE 0238          | •                        | •    | •    | •    | •    | •                | •    | •    | •    | •    |
| VM 8500       | DE COAL          |                          |      |      |      |      |                  |      |      |      |      |

Please contact Spinneybeck Customer Service for more information.